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20<sup>th</sup> May 2020

## Product Obsolescence Notice

### IPOS EHA, Electronic Control Unit

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Effective immediately, the Biffi IPOS EHA control device will be discontinued and replaced with the brand new **Biffi ECU1000**.

ECU1000 fully covers all IPOS EHA capabilities and can be easily replaced in case of a complete electronic revamping activity. It also allows optimizing the last available electronic cards, increasing Biffi's modulating electro-hydraulic systems life.

IPOS EHA with green electronic cards has been out of stock since 2008, and the version with red electronic cards since 2012, whereas spare parts have been released until 2018 (green) and 2020 (red).

Every single IPOS EHA was sold as a part of a tailor-made solution, therefore in case spare parts are requested, every single case needs to be evaluated to define the type of replacement (control cabinet, electronic cards or both).

Replacements are available both with IP (not Explosion proof) or Explosion proof solutions.

- **Obsolescence Schedule**
  - IPOS EHA (green) isn't included in the current price list, and hasn't been available since **January 01, 2008**
  - IPOS EHA (red) isn't included in the current price list, and hasn't been available since **January 01, 2012**
  - Last committed availability of replacement components (e.g. Elect Cards) **January 01, 2018**
  - Customer service and engineering support (ECU1000 replacement) **On-going**

Replacement requests can be sent to BIFFI Spare Parts to [biffispares@emerson.com](mailto:biffispares@emerson.com).

- **Literature and Technical Information**

The ECU1000 related technical documentation (brochure) is available [here](#).

For further information, please contact your Actuation Technologies Regional Sales Representative or call +39 0523 944 411. [Email here for more details](#).

Thank you for your continuous commitment to our products.

We look forward to addressing your future actuator and process control needs.

Sincerely,

Massimiliano Franco  
Product Manager Pneumatic and Hydraulic Actuators